IN THE COURT OF COMMON PLEAS FRANKLIN COUNTY, OHIO 960 H 08-6602

STATE OF OHIO, ex rel.	:	CASE NO.	
BETTY D. MONTGOMERY,	:		
ATTORNEY GENERAL OF OHIO	:	JUDGE	
30 East Broad Street	:		
Columbus, Ohio 43215-3428	:		

Plaintiff,

CONSENT ORDER

v.

BUCKEYE STEEL CASTINGS COMPANY 2211 Parsons Avenue Columbus, Ohio 43207

Defendant.

The Complaint in the above-captioned matter having been filed herein, and the Plaintiff State of Ohio by its Attorney General, Betty D. Montgomery, (hereinafter "Plaintiff") and Defendant Buckeye Steel Castings Company (hereinafter "Buckeye Steel Castings") having consented to the entry of this Order,

NOW THEREFORE, without trial of any issue of fact or law, and upon consent of the parties hereto, and without admission of fact or liability by Buckeye Steel Castings, it is hereby ORDERED, ADJUDGED AND DECREED as follows:

I. <u>DEFINITIONS</u>

- 1. As used in this Order, the following terms are defined as follows:
 - a. "Air contaminant source", or "source", has the same meaning as that set forth in Ohio Rev. Code §3704.01(C) and Ohio Administrative Code Rules 3745-31-01(D) and 3745-35-01(B)(1).
 - b. "Consent Order", or "Order", means this Order and Final Judgment.
 - c. "Contractor" means the individual(s) or company or companies retained by or on behalf of the Defendant to undertake and complete the work required by this Consent Order. contractor and subcontractor shall be qualified to do those portions of the work for which it is retained.
 - d. "Facility" means Defendant Buckeye Steel Castings' steel castings facility located at 2211 Parsons Avenue, Columbus, Franklin County, Ohio.
 - e. "O.A.C." means the Ohio Administrative Code.

- f. "Ohio EPA" means the Ohio Environmental Protection Agency.
- g. "Permit to Install", or "PTI", has the same meaning as set forth in O.A.C. Chapter 3745-31.
- h. "Permit to Operate", or "PTO", has the same meaning as set forth in O.A.C. Chapter 3745-35.

II. JURISDICTION AND VENUE

2. The Court has jurisdiction over the parties and the subject matter of this case. The Complaint states a claim upon which relief can be granted against Defendant under Chapter 3704 of the Ohio Revised Code, and venue is proper in this Court.

III. PARTIES

3. The provisions of this Consent Order shall apply to and be binding upon the parties to this action, their agents, officers, employees, assigns, successors in interest and any person acting in concert or privity with any of them.

IV. SATISFACTION OF LAWSUIT

- 4. Plaintiff alleges in its Complaint, *inter alia*, that Buckeye Steel Castings has operated spray painting operations ("Sources K001 K003), a Mold Master Shakeout Punchout System ("Source P908"), storage piles ("Source F004"), woodworking operations ("Sources P039 P040"), pouring areas ("Sources F007 F009"), a Mold Master Casting System ("Source P906"), a mill sand reclamation system ("Source P904"), and a pit system (no source identification number established) at the Facility, without Permits to Operate such sources, in violation of the air pollution control laws and regulations of the State of Ohio. Plaintiff further alleges in its Complaint that Buckeye Steel Castings has installed several sources without Permits to Install such sources. In addition, Plaintiff alleges in its Complaint that Buckeye Steel Castings has violated emissions, control, reporting, testing, best available technology, and reasonably available control measure provisions of the air pollution control laws and regulations of the State of Ohio.
 - 5. Buckeye Steel Castings denies the allegations in Plaintiff's Complaint.

- 6. Despite their differing views of the merits of the allegations in Plaintiff's Complaint, both parties desire to settle this case, and agree that compliance with the terms of this Consent Order shall constitute full satisfaction of any civil liability by Defendant for all violations alleged in the Complaint, and any violations alleged in Appendix A attached hereto. Nothing in this Order shall be construed to limit the authority of the State of Ohio to seek relief for violations not alleged in the Complaint or in Appendix A, including violations which occur after the entry of this Consent Order.
- 7. Chapters 3745-15, 3745-17, 3745-21, 3745-31, and 3745-35 of the Ohio Administrative Code have been approved by the United States Environmental Protection Agency, and are federally enforceable as part of the State of Ohio's State Implementation Plan ("SIP") under the Clean Air Act, 42 U.S.C. §7401 *et seq*. This Consent Order is the product of Plaintiff's diligent prosecution of the claims set forth in its Complaint under the State of Ohio's air pollution control laws and regulations, and it settles all such claims which are set forth in the Complaint and could be cognizable under the Clean Air Act, 42 U.S.C. §7401 *et seq*.

V. <u>INJUNCTION</u>

A. <u>Compliance With Permits and Permitting Requirements</u>

- 8. Buckeye Steel Castings agrees to refrain and is permanently enjoined from "installing" or "modifying" any "air contaminant source", as those terms are defined in O.A.C. Rules 3745-31-01(I), (J), and (C) at the Facility without first applying for and obtaining a Permit to Install from the Director of Ohio EPA in accordance with O.A.C. Rule 3745-31-02(A), unless the source is exempted from the requirement to obtain a Permit to Install by applicable state or federal statutes or regulations.
- 9. Buckeye Steel Castings agrees to refrain and is permanently enjoined from operating any air contaminant source, as that term is defined in O.A.C. Rule 3745-35-01(B)(1), at the Facility without first applying for and obtaining a Permit to Operate from Ohio EPA in accordance with O.A.C. Rule 3745-35-02(A) and O.A.C. Chapter 3745-77, unless the source is

exempted from the requirement to obtain a Permit to Operate by applicable state or federal statutes or regulations.

10. Buckeye Steel Castings agrees and is permanently and immediately enjoined and ordered to comply with all terms and conditions of all Permits to Install and Permits to Operate which are issued to it for air contaminant sources at the Facility.

B. 80,000 Standard Cubic Feet Per Minute ("SCFM") Baghouse for 3-F Mill.

- 11. Buckeye Steel Castings agrees and is hereby enjoined and ordered to design, construct, and thereafter operate an 80,000 scfm baghouse for its 3-F Mill in accordance with paragraphs 12 through 16 of this Order.
- 12. Buckeye Steel Castings agrees and is hereby enjoined and ordered, by September 6, 1996, to complete the design of an 80,000 scfm baghouse for its 3-F Mill. The 80,000 scfm capacity of this baghouse shall be allocated such that: 35,000 scfm will serve to replace existing baghouse capacity; 45,000 scfm will serve to increase ventilation for the 3-F Mill area to reduce particulate emissions into the ambient air. The particulate emissions from the 80,000 scfm baghouse for the 3-F Mill shall not exceed an allowable emissions rate of 0.020 grain per dry standard cubic foot ("grain/dscf") of exhaust gases.
- 13. Buckeye Steel Castings agrees and is hereby enjoined and ordered, by December 20, 1996, to order all necessary equipment for its installation of the 80,000 scfm baghouse for its 3-F Mill.
- 14. Buckeye Steel Castings agrees and is hereby enjoined and ordered, by May 1, 1997, to commence installation and/or construction of the 80,000 scfm baghouse for its 3-F Mill.
- 15. Buckeye Steel Castings agrees and is hereby enjoined and ordered, by September 8, 1997, to commence operation of the 80,000 scfm baghouse for its 3-F Mill. Within sixty (60) days of commencing operation of the 80,000 scfm baghouse, Buckeye Steel Castings shall perform particulate emission tests to demonstrate compliance with the 0.020 grain/dscf allowable emissions rate specified in paragraph 12 of this Order. No later than thirty (30) days

prior to such tests, Buckeye Steel Castings shall provide written notification of such tests to Ohio EPA, Central District Office, to afford Ohio EPA the opportunity to witness the tests. Within thirty (30) days after conducting the tests, Buckeye Steel Castings shall submit two (2) copies of the results to Ohio EPA.

16. In the event that a delay due to reasons beyond Buckeye Steel Castings' reasonable control, such as an unexpected work stoppage at its facility, prevents Buckeye Steel Castings from designing, installing, commencing operation, or testing the 80,000 scfm baghouse for its 3-F Mill by the dates specified in paragraphs 12 through 15 of this Order, Buckeye Steel Castings agrees and is hereby enjoined and ordered to comply with the provisions of paragraph 33 of this Order, and, by no later than September 1, 1998, to commence operation of the 80,000 scfm baghouse for its 3-F Mill.

C. <u>Core Room Silo Baghouse.</u>

- 17. Buckeye Steel Castings agrees and is hereby enjoined and ordered to design, construct, and thereafter operate a baghouse for its chromite sand silo, new sand silo, and reclaimed sand silo in accordance with paragraphs 18 through 22 of this Order.
- 18. Buckeye Steel Castings agrees and is hereby enjoined and ordered, by September 6, 1996, to complete the design of a baghouse for its chromite sand silo, new sand silo, and reclaimed sand silo ("core room silo baghouse"). The particulate emissions from the core room silo baghouse shall not exceed an allowable emission rate of 0.020 grain per dry standard cubic foot ("grain/dscf") of exhaust gases.
- 19. Buckeye Steel Castings agrees and is hereby enjoined and ordered, by October 18, 1996, to order all necessary equipment for its installation of the core room silo baghouse.
- 20. Buckeye Steel Castings agrees and is hereby enjoined and ordered, by January 6, 1997, to commence installation and/or construction of the core room silo baghouse.
- 21. Buckeye Steel Castings agrees and is hereby enjoined and ordered, by March 14, 1997, to commence operation of the core room silo baghouse. Within sixty (60) days of commencing operation of the core room silo baghouse, Buckeye Steel Castings shall perform

particulate emission tests to demonstrate compliance with the 0.020 grain/dscf allowable emission rate specified in paragraph 18 of this Order. No later than thirty (30) days prior to such tests, Buckeye Steel Castings shall provide written notification of such tests to Ohio EPA, Central District Office, to afford Ohio EPA the opportunity to witness the tests. Within thirty (30) days after conducting the tests, Buckeye Steel Castings shall submit two (2) copies of the results to Ohio EPA.

22. In the event that a delay due to reasons beyond Buckeye Steel Castings' reasonable control, such as an unexpected work stoppage at its facility, prevents Buckeye Steel Castings from designing, installing, commencing operation, or testing the core room silo baghouse by the dates specified in paragraphs 18 through 21 of this Order, Buckeye Steel Castings agrees and is hereby enjoined and ordered to comply with the provisions of paragraph 33 of this Order, and, by no later than June 1, 1997, to commence operation of the core room silo baghouse.

D. <u>Dry Filtration System for Source K002.</u>

- 23. Buckeye Steel Castings agrees and is hereby enjoined and ordered to design, construct, and thereafter operate a dry filtration system for Source K002 in accordance with paragraphs 24 through 28 of this Order.
- 24. Buckeye Steel Castings agrees and is hereby enjoined and ordered, by September 6, 1996, to complete the design of a dry filtration system for Source K002.
- 25. Buckeye Steel Castings agrees and is hereby enjoined and ordered, by September 16, 1996, to order all necessary equipment for its installation of the dry filtration system for Source K002.
- 26. Buckeye Steel Castings agrees and is hereby enjoined and ordered, by December 2, 1996, to commence installation and/or construction of the dry filtration system for Source K002.
- 27. Buckeye Steel Castings agrees and is hereby enjoined and ordered, by December 31, 1996, to commence operation of the dry filtration system for Source K002.

- 28. In the event that a delay due to reasons beyond Buckeye Steel Castings' reasonable control, such as an unexpected work stoppage at its facility, prevents Buckeye Steel Castings from designing, installing, or commencing operation of the dry filtration system for Source K002 by the dates specified in paragraphs 24 through 27 of this Order, Buckeye Steel Castings agrees and is hereby enjoined and ordered to comply with the provisions of paragraph 33 of this Order, and, by no later than April 15, 1997, to commence operation of the dry filtration system for Source K002.
- 29. This Consent Order does not constitute authorization or approval of the construction of any physical structure or facilities, or the modification of any existing structures or facilities. Approval for any such construction or modification shall be by such permits as may be required by applicable federal, state, or local laws, rules or regulations.

E. Funding of Urban Area Tree Planting in Franklin County, Ohio.

30. Buckeye Steel Castings agrees and is hereby enjoined and ordered to pay Sixty-Five Thousand Dollars (\$65,000.00) to the Ohio Department of Natural Resources, Division of Forestry, Forestry Development Fund, for the purpose of funding urban area tree planting in Franklin County, Ohio. Such payment shall be made by delivering a certified check to Ann E. Egan, the Ohio Department of Natural Resources, Division of Forestry, Fund No. 4B8, Fountain Square, Columbus, Ohio 43224-1387, within thirty (30) days of the entry of this Order.

VI. TERMINATION

31. Not less than one (1) year after the date that Defendant Buckeye Steel Castings complies fully with paragraph 15 of this Order (or paragraph 16, if applicable), and so long as Buckeye Steel Castings has been in continuous compliance with the provisions of this Consent Order from the date of its entry, Buckeye Steel Castings may move, pursuant to Ohio R. Civ. P. 60(B), to terminate this Order in its entirety. Plaintiff takes no position at this time as to such motion, and reserves any rights it may have to oppose the motion.

VII. CIVIL PENALTY

32. In settlement of Plaintiff's demand for civil penalties, Defendant Buckeye Steel Castings agrees to pay the amount of Five Hundred Eighty-Six Thousand, Seven Hundred Fifty Dollars (\$586,750.00). Of that amount, the payment of Three Hundred Eleven Thousand, Seven Hundred Fifty Dollars (\$311,750.00) is suspended upon the condition that Buckeye Steel Castings complies with the terms of paragraphs 11 through 30 of this Consent Order -- which paragraphs constitute supplemental environmental projects proposed by Buckeye Steel Castings in lieu of the payment of this portion of the civil penalty demanded by Plaintiff. Specifically, the payment of One Hundred Ninety-Three Thousand, Two Hundred Fifty Dollars (\$193,250.00) is suspended upon the condition that Buckeye Steel Castings complies with the terms of paragraphs 11 through 16 of this Consent Order, the payment of Forty Thousand Dollars (\$40,000.00) is suspended upon the condition that Buckeye Steel Castings complies with the terms of paragraphs 17 through 22 of this Consent Order, the payment of Thirteen Thousand, Five Hundred Dollars (\$13,500.00) is suspended upon the condition that Buckeye Steel Castings complies with the terms of paragraphs 23 through 28 of this Consent Order, and the payment of Sixty-Five Thousand Dollars (\$65,000.00) is suspended upon the condition that Buckeye Steel Castings complies with the terms of paragraph 30 of this Consent Order. The remaining portion of the penalty demanded by Plaintiff, in the amount of Two Hundred Seventy-Five Thousand Dollars (\$275,000.00), shall be paid by delivering a certified check to Matt Sanders, Administrative Assistant (or his successor), Environmental Enforcement Section, 30 East Broad Street, 25th Floor, Columbus, Ohio 43215-3428, payable to the order of "Treasurer, State of Ohio", within thirty (30) days of the entry of this Order.

VIII. POTENTIAL FORCE MAJEURE

33. If any event occurs which causes or may cause a delay of any requirement of this Consent Order, Buckeye Steel Castings shall notify the Ohio EPA in writing within thirty (30) days after it becomes aware of the event, describing in detail the anticipated length of the delay, the precise cause or causes of the delay, the measures taken and to be taken by Buckeye Steel

Castings to prevent or minimize the delay and the timetable by which measures will be implemented. Buckeye Steel Castings will adopt all reasonable measures to avoid or minimize any such delay.

34. In any action by the Plaintiff to enforce any of the provisions of this Consent Order, Buckeye Steel Castings may raise that it is entitled to a defense that its conduct was caused by reasons entirely beyond its control such as, by way of example and not limitation, acts of God, strikes, acts of war or civil disturbances. While the Plaintiff does not agree that such a defense exists, it is, however, hereby agreed upon by Buckeye Steel Castings and the Plaintiff that it is premature at this time to raise and adjudicate the existence of such a defense and that the appropriate point at which to adjudicate the existence of such a defense is at the time that an enforcement action, if any, is commenced by the Plaintiff. At that time, Buckeye Steel Castings will bear the burden of proving any delay was or will be caused by circumstances entirely beyond the control of Buckeye Steel Castings. Unanticipated or increased costs associated with the implementation of any action required by this Consent Order, or changed financial circumstances, shall not constitute circumstances entirely beyond the control of Buckeye Steel Castings or serve as a basis for an extension of time under this Consent Order. Failure by Buckeye Steel Castings to comply with the notice requirements of this Section shall render this Section void and of no force and effect as to the particular incident involved and shall constitute a waiver of Buckeye Steel Castings' right to request an extension of its obligations under this Consent Order based on such incident. An extension of one compliance date based on a particular incident does not mean that Buckeye Steel Castings qualifies for an extension of a subsequent compliance date or dates. Buckeye Steel Castings must make an individual showing of proof regarding each incremental step or other requirement for which an extension is sought.

IX. <u>RETENTION OF JURISDICTION</u>

35. The court will retain jurisdiction of this action for the purpose of enforcing this Consent Order and resolving disputes arising under the Order.

X. COSTS

36.	Defendant Buckeye Steel Castings is hereby ordered to pay the court costs of this
action.	
	· · · · · · · · · · · · · · · · · · ·
	IT IS SO ORDERED:
	ENTERED THIS 30 Th DAY OF Gugust, 1996.
	JUDGE, FRANKLIN COUNTY COURT OF COMMONTLEAS
APPROVED	
BY: ANTHONY PAUL J. CO Vorys, Sater, 52 East Gay	Ohio 43216-1008 Columbus, Ohio 43215-3428
Counsel for l	Defendant
BY: (Au	whorized Representative of Defendant, Buckeye Steel Castings Company)

APPENDIX A

JG-30 96 11:10 FROM:

TO: 6146443681

PAGE: 002



HATE District Office

: Address 2305 Westbrooke Orive, Building C Columbus, Ohlo 43228 614-771-7505 FAX 614-771-7571

Mailing Address: P.O. Box 2198 Calumbus, Ohio 43266-2198

George V. Volnovich Governor Denald R. Schrögerdus Director

CERTIFIED MAIL P 041 473 614

October 21, 1994

Mr. Kim Myers Buckeye Steel Castings 2211 Parsons Avenue Columbus, Ohio 43207

Facility inspection conducted on August 16, 17, & 18 of 1994

Dear Mr. Myers:

Thank you for your cooperation and assistance during the Central District Office (CDO) annual inspection of the Buckeye Steel Casting (BSC) Parsons Avenue facility.

During the inspection CDO and DAPC staff observed that numerous sources are not being operated in accordance with the approved Preventative Maintenance and Malfunction Plan (PM&MP) approved on August 5, 1991. The following list identifies the sources with their respective emission control equipment that were observed not operating in accordance with the PM&MP.

Source	<u>Collector</u>	neficiency
P903	B3296	Unable to read monometer due to heavy black coating on monometer face
P904 P904 P033 P901/P902 P906/P093/P908 P905 P032 P041 P907 P307 P306	82257 82261 83597 83216 83700 83334 83656 83657 83657 83657	Static pressure outside allowable range No ampmeter as required by the PMEMP Static pressure outside allowable range

WG-30 96 11:11 FROM:

TO: 6146443681

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Mr. Kim Myers RE: Buckeye Steel Castings October 21, 1994 Page 2

Source	Collector	Deficiency
P906 P011 P011 P012	B3640 B3033 B3330 B3032	Static pressure outside allowable range No ampmeter as required by the PMAMP No ampmeter as required by the PMAMP Static pressure outside allowable range

The aforementioned deficiencies constitute a violation of CAC rule 3745-15-06(D).

Additionally, CDO has determined that sources P011 and P905 are not operating in accordance with the terms and conditions of their respective Air Permit to Operate (PTO) because they are not being maintained in accordance with the PMEMAP. This constitutes a violation of ORC 3704.05(C).

A review of the records required by the PM&MAP revealed the following deficiencies:

Source	Collector	Deficiency
P905	B3552	 From 12/17/93 to 7/15/94 the "Ex For Amps" were not recorded. From 12/12/93 to 7/15/94 the collector frequently did not operate in the acceptable static pressure range.
P905	B3306	 From 12/17/93 to 7/15/94 the "Ex For Amps" were not recorded. From 12/12/93 to 7/15/94 the collector frequently did not operate in the acceptable static pressure range.
P011	83330	 The records kept from 12/17/93 to 7/15/94 indicate that an amperage was recorded, however, the inspection revealed that there is no ampueter. From 1/7/94 to 7/1/94 the collector frequently did not operate in the acceptable static pressure range.
P032	B3334	1. From 12/17/93 to 7/15/94 the collector frequently did not operate in the acceptable static pressure range.

AUG-30 96 11:11 FROM:

TO: 6146443681

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Mr. Kim Myers RE: Buckeye Steel Castings October 21, 1994 Page 3

Source	Collector		Deficiency
		· 2.	The records kept from 12/17/93 to 7/15/94 indicate that an amperage was recorded, however, the inspection revealed that this source does not have an ampmeter.
P033	B3597	1.	From 12/17/93 to 7/15/94 the collector frequently did not operate in the acceptable static pressure range.
P906	B3640	2.	From 12/17/93 to 7/15/94 the collector frequently did not operate in the acceptable static pressure range. On several records "Check Marks" were used where a response of "good, fair, or poor" or "yes or no" was requested.
P041	B3656	1.	From 2/4/94 to 7/15/94 the collector frequently did not operate in the acceptable static pressure range.
P907	B 3657	1.	From 2/2/94 to 7/15/94 the collector frequently did not operate in the acceptable static pressure range.
P904	B2257	1.	From 12/17/93 to 6/24/94 the collector frequently did not operate in the acceptable static pressure range.
P904	B 22 58	1.	From 12/17/93 to 7/15/94 the collector frequently did not operate in the acceptable static pressure range.
7904	B2261	1.	From 12/17/93 to 7/8/94 the collector frequently did not operate in the acceptable static pressure range.
P904	B2410	1.	Prom 12/17/93 to 7/15/94 the collector frequently did not operate in the acceptable static pressure range.
P029	B3103	1.	From 12/17/93 to 1/14/94 the collector frequently did not operate in the acceptable static pressure range.

TO: 6146443681

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Mr. Kim Myers RE: Buckeye Steel Castings October 21, 1994 Page 4

Source	Collector		Deficiency
P007	B2700	1.	From 1/29/94 to 5/20/94 the collector frequently did not operate in the acceptable static pressure range.
P011	B3033	1	From 12/17/93 to 7/15/94 the collector frequently did not operate in the acceptable static pressure range.
P012	B3032	i.	7/15/94 indicate an amp reading was recorded, however, the inspection indicated an ampmeter for this dust collector did not exist.
		2.	From 12/17/93 to 7/15/93 the collector frequently did not operate in the acceptable static pressure range.
P012	B3032		Records reviewed from 12/17/93 to 7/15/94 indicate an amp reading was recorded, however, the inspection indicated an ampmeter for this dust collector did not exist.
		2.	From 12/17/93 to 7/15/93 the collector frequently did not operate in the acceptable static pressure range.

In consideration of the above-referenced deficiencies, CDO is requesting BSC provide the following:

- 1. A datailed explanation for each of the above referenced deficiencies. CDO is especially interested to know (for P011, P032, and P012) how an ampmeter reading was being recorded when an ampmeter is not installed to monitor this data.
- 2. A detailed plan which describes what actions BSC will take to address the aforementioned deficiencies for each source.
- 3. Dates by which ampmeters will be installed on the dust collectors that are required to have such devices per the PMEMAP but, for which the facility currently has no instrument to conduct the required monitoring.

1UG-30 96 11:12 FROM:

TO: 6146443681

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Mr. Kim Myers RE: Buckeye Steel Castings October 21, 1994 Page 5

CDO requests a complete response to comments #1, #2, and #3 above by Movember 21, 1994.

If you have any questions, please don't hesitate to contact me at (614) 728-3813.

sincerely.

Todd Scarborough

Environmental Specialist Central District Office

Division of Air Pollution Control

TS/bja

GG: Sara Lynn/Chris Korleski, AGO Jim Grlemann/Tammy Hilkens, DAPC, GO Jay McCoy, DAPC, GDO

~	Source #	Collector #	Hanomater Reading	Allowable Static Pressure Range (inches of H20)	AMP Reading	Maximum AMP Allowable	Date of Observation
PAGE: 007	5903	B3296 !	Unreadable due to	Black residule on gauge fac	dule on gauge face		
P P P	2904	H2257	6.5	1.0 - 4.0	25	26	8/16/94
í	P904	92261	.8	1.0 - 4.0	25	26	8/16/94
ĺ	P904	B2258	1.2	1.0 - 4.0	28.5	26	8/16/94
1	P904	92410	1.0	1.0 - 4.0	22	26	8/15/94
54 83	¥033	83597	.6	4.0 - 6.0	47	64	B/16/94
10:6146443691	P901/P902	B3216	6.5	4 ~ 2.5			8/16/94
7	P903/P908/	B3700	1) 3.5 4) 4.0 2) 3.8 5) 4.8 3) 4.6 6) 2.5	3.0 - 5.0	Fan 1) 173 2) 183 3) 180	Unknown	B/16/94
	1905	83552	4.5	4.0 - 5.0	45	55	8/17/94
	P905	3306	. 3.7	4.0 - 6.0	32	5B	8/17/94
	CEOR	B3122	2.5	1.0 - 4.0	11	Vaknowa	8/17/94
	P041	23656	3.0	3.0 ~ 6.0	No BKP meter	147	8/17/94
	P032	B3334	2.2	4.0 - 6.0	Ho AMP meter	60	6/17/94
	P029	B3103	1.5	1.0 - 4.0	78	Uniunown	8/17/94
	2907	B3657	10.0	3.0 - 6.0	No AHP meter	170	8/17/94
	P906	83639	7.5	4.0 - 6.0	Unknown	บีเม้ฉางพา	8/16/94
ë	P906	B3640	5.2	6.0 ~ 9.0	Unknown	Unicoomi	8/16/94
ii.	P007	B2700	2.4	1.0 - 4.0	30	51	8/16/94
11:13	P011	. взозз	4.1	6.0 - 7.1	No AMP meter	65	8/16/94
8,	P011	E3330	6.G	4.0 - 6.0	No AMP mater	58	8/16/94
15-30×	P012	B3032	3.5	6.0 7.1	32	Unknown	8/16/94

P. 07

FAX NO. 6146443681

EPA AIR

AUG-30-96 FRI 11:30

HG-30 96 11:14 FROM:

ACLILY *CACUB

AL

BEFO

RESHAPE

#15 Ton/YE

Total # Squeces

TO: 6146443681

PAGE: 008

permit review staff)

IMENDICATION NEEDOWG

Tim Hama Buchay Acel Costings Co.	Telephone 6/4-444-2121 City Chumbus
Maress D. Partina aurnue	CIEA CSECONOST
Person Contacted Kim Mysis Premise No. 0/250400/20	Date August 16,1917
County Designation: TSP	# # #resinger; u = uncleasified)
Source No. F703 source Description lane Room	Aulm
0757 Q 4 40 4	
Control Equipment 63700 - Quest relienter Inspection Botes 11:000 to road magnetilla gauge on for a gauge	as a result of heavy deposit
Permit Status 2'x PTESC Additional Requirements: EXP	(ATC) MEPS MESHAPS NONE
Regulation(8) # 3745-17-67, 8745-17-42 5145-17-11, 3745-45-66 In C	compliance: Yes No Not Known
VE(Attach readings) CBM and Da	ta Checked: Yes No (N/A)
P os Taken: (108) No (Attach) Other Svidence (et	(tadh)
MATHER PART STATE A POPULAR SERVERED 100 - ASSAULT THE MED	ing black be posit the ansanchable ince a us
Rource No. 1904 Source Description of Funda	Sami Ruclamillon System 3 F /NATon System
Control Equipment R 2257, B2261, B2258, B24	110
Inspection Notes (3257 - Wannater read 6.5 inches when	system running, O. 5 when Met wining
B2261 - Mangranton nearly which up a settler manuary B2 Allemany B2258 - Army more work 24-5 who to the remaining B2	258- Manusalter serve 1. 1 mbs - 1500
Allenning B-2258 - Arme mater work 24-5 w/ 5/8 Ten squares . B-2	410 - Monomater and 1.0 when the in
Permit Status (XPIRCY Additional Requirements: RAP Regulation(s) 3745-77-67 3745-77-01 3745-77-11 3745-74-14	STO HEPE NESHAPS NONE
Regulation(#) 3745-77-17 (3745-7-10), 3745-7-1375-7-44 C	compliance: Yes No Not Known
VE (Attach readings) CEH and Da	
Photos Taken: (Yes) No (Attach) Other Evidence (at	tach)
Basis for most recent compliance determination PM+WI ARCHION contral agricultation of regularity of required in the	le fermit
Source No. FD 33 Source Description Land V	rugs Quetls (total
_	
Control Equipment P. 3577 Inspection Notes Margarette read & 6 miles wherefor recu	and the second s
THE DECETOR MODES THE SECOND TO THE SECOND T	willing and an process . Note I lange
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INSPECTION REPORT

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Appendix X (cont.)

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PAGE: 213 Page 6 6 60 4 10 No. 0/25040020 Source Description Soul conditioning septem 03032 Control Equipment Monentar and 3. 5 roles arramotor wal 3.2 mmos Inspection Notes_ Permit Status fx0 if6fd MESHAPS Additional Requirements: Regulation(8)3785-0-07, 3745-17-08, 37 45-17-11,5145-15-44 Compliance: Yes **Not** Known (Attach readings) CEN and Data Checked: Yas Photos Taken: Yes Ho (Attach) Other Evidence (attach)

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AUG-30 96 11:18 FROM:

TO: 6146443681

PAGE: 014



Central District Office

Malnig Address:

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3232 Alum Creek Oriva Columbus, OH 43207-3417 TELE: (014) 728-3778 FAX: (614) 729-3698

P.O. Box 1049 Columbus, OH 43216-1049

CERTIFIED MAIL - 0412

February 28, 1996.

Buckeye Steel Castings Co. Facility Inspection on January 24, 1996

Mr. Kim Myers
Environmental Engineer
Buckeye Steel Castings Co.
2211 Parsons Avenue
Columbus, Ohio 43207

Dear Mr. Myers:

The Central District Office (CDO) appreciates your cooperation during the facility inspection of January 24, 1996. An inspection report is enclosed for your information.

During the inspection, pressure drop across the fabric filters and amperage on fans serving pollution control devices were checked against ranges in the PM&MAP. In addition, data sheets for daily inspection of these devices were reviewed. In two instances, elevated pressure drops above the normal operating ranges were observed for haghouses B2258 and B2700. After rapping, pressure losses returned to normal ranges in other baghouses and visible emissions were not observed as a result of the elevated readings.

CDO reviewed quarterly reports and verified that the annual cumulative operating hours of moldmaster casting system (P906) did not exceed 6,000 hours between October 1994 and September 1995. CDO forwarded a recommendation to Central Office that PTI 01-2520 be modified with a fabric filter performance requirement of 0.02 grains particulate matter per dry standard cubic feet of air flow from the two baghouses superceding 99% control efficiency of emissions from the moldmaster casting system. CDO requests emission testing be scheduled after the modified PTI is issued to verify compliance with the standard.

CDO agrees that the moldmaster sand system (P009) and mold shakeout (P908) processes that both yent to the B-3700 baghouse are integrated allowing them to be combined under one source number. CDO recieved the revised appendix M8 with mold shakeout identified under emission unit number P009 and a process weight rate of 320 tons per hour. The expired permit to operate specified an emission test for the moldmaster sand system prior to renewal. CDO requests that Buckeye Steel schedule an emission test to demonstrate compliance with the standard of 0.02 grains per dry standard cubic feet.

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Mr. Kim Myers Environmental Engineer February 28, 1996 Page Two

CDO reviewed quarterly reports for monthly hours of operation of the three air carbon arc turntables and verified that the 333 operating hours restriction was not exceeded for source P044 between October 1994 and September 1995.

Regarding renewal of permits to operate for which applications had been submitted, CDO is unable to renew these applications prior to the Title V application deadline. CDO did not process the renewal application for the East End Sand Reclamation System (P905) received on November 23, 1995. CDO does not expect that nonrenewed permits for emission units in compliance will delay processing the Title V application.

CDO intends to permit the pep set core making under the core sand system source ID# P903. CDO will include provisional use of an emission factor of 0.0008 lbs OC per ton of sand in core making. CDO intents to forward a recommendation before March to Central Office for approval of the pep set core making process.

If you have any questions regarding this letter, you may contact me at (614) 728-3812.

Sincerely.

John Kirwin

John Humin

Environmental Specialist II
Division of Air Pollution Control

Central District Office

Enclosure

co. Jay McCoy, CDO DAPC Jim Orlemann, DAPC, CO Tannny Hilkens, DAPC, CO AUG-38 96 11:19 FROM:

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Appendix M (cont.)

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INSPECTION REPORT

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AUG-30 96 11:22 FROM:

TO: 6146443681

Date 1/24/90 Premise No. 0/45 04 0010 e No. 1905 Source Description 157 De De SANO DELAMATEN SYSTEM WA Control Equipment AMPHOGE B 3506 For sovo caystee, 8-3551 For Sovo collection Notes MANO METER READING WITHIN BASE DINNE MERCAN PRINTER MANUEL 11/95 AND A EGNEWAL KECHENED 11/20 BS NESHAPS NONE Additional Requirements: EAF NSPS BTC Pormit Status A Regulation(8) 3745-17-07, 17-08, 17-1/ In Compliance: (VE NOTE (24)414) (Attach readings) CEN & Data Checked: Vas Notos Taken: Yes (NO) (Attach) Other Evidence (attach) Basis for most recent compliance determination: (NEASONS) ·No (Yes.) Not Known Source No. 1904 Source Description SAND PELIAMATION SYSTEM (M FOUNDEN) Control Equipment BASHOVE B3357 FER #3 SAND RELIAM, B3258 FOR #2 SAND (nspection Notes & 226) Fer & SAVO RECIAM & THO FOR MY SAVO RECIAM SYSTEMS PRO NOT REVAMED DESCRIPTION OF DESCRIPTION OF THE PROPERTY OF THE STATE OF NONE In Compliance: Yes No Not Known No (Attach) Other Evidence (attach) hotos Taken: Yes lasis for most recent compliance determination; ov to No. P906 Source Description MODERATION CHANGE SATINA ontrol Equipment BEHOLL R3639 AND B3640 Aspection Notes waste or commissione Computance when Treated ON JUNE 11,199/. BULLEVE STEEL BEQUESTED MEDIFICATION FROM 9970 CENTROL EFFICIENCY TO 0.02 CHOSCE OF OUTLET.

TELEMINATION MEDIFICATION CN 2402/AL. NEED TO CENTROL AND EMISSION TOWN ON B-2637

ETMIT Status NOT (ENG.) Additional Requirements: EAP (STC) NSPS NESHAPS NONE

BOULLATION (S) 5745-17-07, 77-68 17-// In Compliance: Yes (No Not Known

E NOWE (Attack readings) CEM & Data Checked: Yes No N/A NESHAPS NONE Not Known notos Takena Yes (No) (Attach) Other Evidence (attach) asis for most recent compliance determinations STACK TEST of 6/11/9/ DUMPIEUM DOMESSIVE RESULTS FOR GOOD HOURS GREATION PER YEAR. ource No. 1908 Source Description ACUMASTED PUNCHONT (SHAKEDUT AREA Introl Equipment (ASADOSE B-STOC)

ISPECTION Notes SE POOL MANDMENT MADNES CLAY: NEW BACKOSE METALOS MY 1993.

WHATE STEEL AGREED D SUBMIT A PENISOD ADMINIST M-8 THRE WOLVES SHARED UNCED

ON. 1908 OPENISON CREATED (12/9) WITHOUT FIT ISDAME

IT Status NOT VISUAD Additional Requirements: EAP STC NSPS NESHAPS ON
IT Compliance: Yes No (Not Knot)

ASANC (Attach/readings) CEM & Data Checked: Yes No N/A NESHAPS NONE (Not Known otos Taken: Yes (No (Attach) Other Evidence (attach) sis for most recent compliance determinations is visious Revisions and management MONUS OFAY rmit Review Staff Signature. Inspector Bignature (if different than permit review staff)

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TO: 6146443681

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E STEEL CASTINGS 01/24/85

1	rce	Source #	Collector#	Man. In,		Fan Amp	Fan Range	Date
•	CoreSiloBinVent	P903	83295		0.5-6.0			
	#3\$and Reclaim	P904	B2257	0.9	0.5-6.0	2 6	32 max	1/24/96
	3FSand System	P904	B2261	2.2	0.5-5.Q	23	32 max	1/24/96
	#25and Reclaim	P904	B2268	7.8	0.5-6.0	20	32 max	1/24/98
	#15and Recialm	P904	B2410	0.8	0.5-6.0	22	32 max	1/24/98
	Sand Dryer	P033	B3597	down	2.0 - 8.0		65 max	1/24/96
	#1 Arc Fornace	P901	B3216	3.2-4.1	2.0-8.0	830,210	460,270	1/24/98
	#2 Arc Furnace	P902	B3216	down	٠	220	270	1/24/96
	Core Room	P903	B3700	3.7,4.5	2.0-10.0	158	240	1/24/96
	Casting Shakeout	P906	B3700	4,8,4.1	2.0-10.0	185	240	1/24/96
	Mold Master	P009	B3700	3,5,3.3	2,0-10.0	182	240	1/24/95
		P908	B3700		2.0-10.0			1/24/96
	Sand Crusher	P90 5	B3306 '	8.8	2.0-8.0	43.6	55	1/24/98
	Sand Collector	P905	83552	4.7	2.0-8.0	51	55	1/24/96
	Table Shot Blast	P030	B3122	2.2	1.0-8.0	124	15	1/24/96
	3 Arc Air Booths	P041	B3658	5.6	2.0-10.0	115	147	1/24/98 .
	Tumbleblast	P032	B3334	3.2	2.0-8.0	32	65	1/24/98
	#2FoundryBlast	P029	B3103	2.6	1.0-8,0	80	80	1/24/96
	Chromite/Sand	P907	B3657_	6.3	2,0-10.0	74	170	1/24/96
	Pit Finishing	P906	B36397	9.5	2.0-10.0		283	1/24/96
	Plt Finishing	P906	8364 Q 3	4.2	2.0-10.0		147	1/24/96
	Monorall Blast	P007	B2700	7.2	1.0-6.0	50	61	1/24/98
	WetSand/BinVent	P011	B3033	2.7	1,0-7,0	28	55	1/24/86
	WestEndSand	P011	B3330	6.2	2.0-8.0	3	58	1/24/96
	#3MilWetCollect	P012	B3032	4.2	1.0-7.0	38	55	1/24/96
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